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## **TECHNICAL DESCRIPTION**

*Raw material:* oak flooring board stacking - floorboard oak layered.

*Dimensions:* thickness 15 (4) mm or 21 (6) mm for total thickness in parentheses thickness usable

width: 100/120/150/160/180/200/220 / mm

length: 500 - 2400mm (mix length)

*Humidity:* 9% +/- 2%

*Weight:* about 15.2 kg / m<sup>2</sup> (for thickness 21 mm) about 10 kg / m<sup>2</sup> (for thickness 15 mm)

*The upper layer (Art):* about 6 mm (for thickness 21mm), about 4 mm (for thickness 15 mm) - the possibility of restoration - sanding (acceptable deviation of +/- 0.3 mm)

*Bottom layer:* 100% birch plywood waterproof

*Bonding method:* tongue - groove on four sides

There is a possibility of cross-cuts or cross the back of the board

*Area:* to continue scraping and finishing lacquer or oil

*Mounting:* Sticking with a suitable adhesive designed for bonding sandwich floorboard.

In addition, we recommend our microfibre along the floorboard or four sides, which further improves the durability and quality of the floorboard. This service is performed directly in our company.

As a manufacturer, we do not foresee and we do not recommend installation of its flooring products on joists or floor heating.

By using two layers where the base is a multilayer cross-glued together, increases the strength and durability of flooring panels. Floorboard layer becomes more stable and better suited for environments where installing the floor with traditional solid wood flooring has not produced a certain result, eg. Use in rooms where there is a large variation in ambient humidity and temperature.

*Storage:* The plank floor layer should be stored in a dry and ventilated is not exposed to direct sunlight and precipitation. The packages should be insulated from the ground. Ordered assortment unpack the foil until immediately prior to installation. The room should be heated at least 19 - 23 degrees C and humidity 45 – 60%. The flooring boards should be finished, i.e. sanding, putty, painted after a period of 1 month from sticking to the substrate in order to acclimatize to the existing environmental conditions.

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*Transport:* The plank floor layer should be transported in covered means of transport. The packages must be secured against shifting and damage during transport.

*Reservations concerning the complaint:* Surplus quantities of goods ordered in our company are not recoverable. Before purchasing a given product offer help in the calculation of the appropriate overhead, given the yardage given space.

Quality and humidity floorboard layered must be checked before laying. Before starting the installation, you should carefully check the material supplied, and in case of any objections, irregularities or damage immediately report this information to the manufacturer. The decision to install the substrate purchased range, meaning that the customer is perceived as "defective" or does not meet his expectations, negates all forms of claims complaint against the manufacturer. We are not responsible for the installation, surface preparation or finishing of goods. Please note that wood is a hygroscopic material changing its properties, along with the changing conditions in the environment (captures excess moisture environment during the heating season - winter or supplements its deficiency absorbing water vapor from the environment during the summer season with high humidity, above 60 %). With prolonged use, the floor (especially during the heating season), there may be small gaps or cracks caused by changes in dimension staves, and the excess humidity above 60% may experience swelling of the floorboards (Boat), also resulting from the adjustment to the boards and flooring panels for moisture environment. Problems resulting from the natural operation floorboards layered under the matching of the wood to the environment is not grounds for complaint.

Both the floors and planks laminated top layer is made from natural wood, so individual elements can differ slightly from one another color or different layout grain.

Due to the unavoidable differences in sorting is allowed in a particular class to 2% by strips of a lower quality.

Acceptable disadvantages of treatment:

the top plane: a wave of cut to a depth of 0.3 mm,

the lower face: wood defects to a depth of 2 mm and 1/3 of the length of the board,

Ribs: cavity and break the fibers to 0.3 mm,

face deviation from perpendicularity of the front cover to the longitudinal axis of 0.5% of the width of the floorboard